

## FINISHED FILTER ROD DESCRIPTIVE

STOCKTON STREET  
MARLBORO LIGHTS KS REGULAR SP /& 6'S  
BRAND CODE-0660 (STD) /& 0663

EFFECTIVE DATE: 06/01/92  
STANDARD PRODUCTION

MACHINE TYPE	:	KOF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	3.95	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	7.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	4.81	GRAMS/100 RODS	1.20 GRAMS/25 RODS
FILTER TOW	:	FT-107 #10 (EASTMAN)		05-107-E
	:	FT-107 #10 (CELANESE)		05-107-C
DENIER PER FILAMENT	:	3.0		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4725M ECUSTA 28045		06-300-A
ANCHOR ADHESIVE	:	UPACO 6732-0		PVA 61-425-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
DRY WEIGHT	:	68.73	GRAMS/100 RODS	17.18 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	68.96	GRAMS/100 RODS	17.24 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	73.77	GRAMS/100 RODS	18.44 GRAMS/25 RODS

REASON FOR CHANGE : PLASTICIZER APPLICATION % CHANGED FROM 8.00% TO  
: 7.00% OF DRY WEIGHT AS A COST SAVINGS MEASURE.  
: APPLICABLE TARGET WEIGHTS REDUCED ACCORDINGLY.  
: OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 5/15/92

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APPROVED BY: G. L. Witt gde

SUPPLEMENT SPECIFICATION DATED: 2/10/92

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